

**PROFESSIONAL, HD PROFESSIONAL  
PM 1631CE - 178927; PM 1631CE HD - 158780**

Pos. No.	Ref. No.	Description
(1)	1	156479 Gear box
(2)	1	156479 Gear box
	2	330603 Bearing HK0912
	3	330945 Bearing 6000 2RSL P63 LDS18SpA
	5	156480 Inner Flange
	6	154796 Circlip SPARKY 30
	7	176174 Spindle
(1)	9	154787 Bearing bed
(2)	9	158714 Bearing bed HD
	10	114023 Spacer washer
	11	114024 Spacer washer
	12	154803 Gear set
	13	154805 Oil - churning bush
	15	113344 Spring
	16	176168 Pin
	17	330345 O-ring 7X1.5B
	18	330379 O-ring 66X2B
	19	361132 Screw H1-M5X12
(1)	20	176167 Button
(2)	20	155609 Button
	21	176175 Protective washer
	22	331136 Circlip A37-1D
	23	331120 Bearing 6301-2RS
	24	175725 Body
	25	175726 Brush holder cover
	26	175727 Diffuser
	27	178021 Stator set
	28	178020 Armature set
	29	175826 Brush holder set
	30	173890 Brush with a switch
	31	173964 Brush set
	32	164934 Rubber bush
	33	361360 Screw K 4X9.5 TORX 20
	34	361431 Screw 3.9x72

Pos. No.	Ref. No.	Description
	35	131578 Fan
	36	152532 Protective washer
	37	330287 Bearing 627-2ZP6LDS18
	38	175728 Casing handle set
	39	170660 Switch PS 16 E00
	40	361328 Screw K4x18 TORX 20
	41	151671 Cord clamp
	42	361360 Screw K 4X9.5 TORX 20
	43	361408 Screw K5X40 TORX 20
	44	131939 Cord protector
(1)	45	175759 Cord with a plug
(2)	45	158694 Cord with a plug euro plug RAL 3020
	46	361409 Screw K5X45 TORX 20
	47	112257 Spiral spring
(1)	48	154804 Bearing bed set
(2)	48	158724 Bearing bed set HD
(1)	51	152401 Back up disc washer
(1)	52	151864 Disk
(2)	52	152333 Disk
(1)	53	151289 Locking nut
	54	370399 Spanner 22 DIN 894
(1)	55	154269 Special spanner 240
	56	178934 Auxiliary handle set
	57	360791 Washer 2-14
	58	360790 Bolt D2-M14x20
	60	178113 Electronic block
100	156478	Rubber bush
201	141228	Operating instruction
202	141216	Packaging
204	141745	Grease 8 - 1,00 kg.

Note:  
(1) - only for PM 1631CE prof.; (2) - only for PM 1631CE HD prof.

**PM 1631CE  
PM 1631CE HD**

